3 Um:

Each

Monday, 08/09/2008 12:58:15 PM User: Linda Lacelle **Process Sheet** Customer **Drawing Name** : D2965 : CC-DAR01 Dart Aerospace Ltd. Job Number : 41885 **Estimate Number** : 10804 Part Number : D2965 P.O. Number : PAINT : 08/09/2008 S.O. No. : **Drawing Number** This Issue : NC Prsht Rev. Project Number First Issue : 11 Type : SKIDTUBES **Drawing Revision** : 41523 Previous Run Material : 15/09/2008 Qtv: **Due Date** Written By Checked & Approved By Comment **Additional Product** Job Number: Seq. #: **Machine Or Operation:** Description: PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 PULL FROM STOCK 3 X D2965 B36033 2.0 D2965 Comment: Qtv.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s) HAND FINISHING RESOURCE #1 3.0 HAND FINISHING1 M106442 start time: 12:55 Comment: HAND FINISHING RESOURCE #1 POWDERCOAT GREY AS PER QSI 005 INSPECT POWDER COAT/CHEMICAL CONVERSION QC3 4.0 Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION ALS71032225 INSERT 5.0

2.0000 Each(s)/Unit Total: 6.0000 Each(s)

Batch

Comment: Qty.: **INSERT** 

Pick:

Qty Part Number ALS7-1032-225

> or AKS7-1032-225 or ALS4-1032-225

Description Insert

Page 1

Monday, 08/09/2008 12:58:15 PM Date:-Linda Lacelle User: **Process Sheet Drawing Name:** D2965 Customer: CC-DAR01 Dart Aerospace Ltd. Job Number: 41885 Part Number: D2965 Job Number: Seq. #: **Machine Or Operation:** Description: or AKS4-1032-225 6.0 ALS41032225 Insert Comment: Qty.: 6.0000 Each(s) 2.0000 Each(s)/Unit Total: Insert HAND FINISHING1 7.0 HAND FINISHING RESOURCE #1 Comment: SMALL & MEDIUM FAB RESOURCE 1 Install Inserts as per Dwg D2965 8.0 QC5 Comment: INSPECT WORK TO CURRENT STEP PACKAGING RESOURCE #2 9.0 **PACKAGING 2** Comment: PACKAGING RESOURCE #2 RESTOCK UNDER NEW BATCH NUMBER 10.0 QC21 FINAL INSPECTION/W/O RELEASE Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



-MF 08-09-0